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geregistreeerde  
Belgische norm

**NBN EN ISO 2009**

1e uitg., februari 1995

Normklasse : E 27

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**Verzonken schroeven met platte kop met zaaggleuf (met eenheidskop)  
- Produktklasse A (ISO 2009:1994)**

*Slotted countersunk flat head screws (common head style) - Product grade A (ISO 2009:1994)*

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**Toelating tot publikatie : 17 februari 1995.**

Deze Europese norm EN ISO 2009 : 1994 heeft de status van een Belgische norm.

Deze Europese norm bestaat in drie officiële versies (Duits, Engels, Frans).



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norme belge  
enregistrée

**NBN EN ISO 2009**

1<sup>e</sup> éd., février 1995

Indice de classement : E 27

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**Vis à métaux à tête fraisée, fendue - Grade A (ISO 2009:1994)**

*Slotted countersunk flat head screws (common head style) - Product grade A (ISO 2009:1994)*

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**Autorisation de publication : 17 février 1995.**

La présente norme européenne EN ISO 2009 : 1994 a le statut d'une norme belge.

La présente norme européenne existe en trois versions officielles (allemand, anglais, français).



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EUROPEAN STANDARD

EN ISO 2009

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 1994

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UDC 621.882.215.091.4

Descriptors: **fasteners**, screws, slotted head screws, flat head screws, countersunk head screws, specifications, dimensions, designation

English version

### Slotted countersunk flat head screws (common head style) - Product grade A (ISO 2009:1994)

Vis à métaux à tête fraisée, fendue - Grade A  
(ISO 2009:1994)

Senkschrauben mit Schlitz (Einheitskopf) -  
Produktklasse A (ISO 2009:1994)

This European Standard was approved by CEN on 1994-07-26. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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## CEN

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

## **Foreword**

This European Standard has been taken over by the Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories" from the work of ISO/TC 2 "Fasteners" of the International Organization for Standardization (ISO).

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 1995, and conflicting national standards shall be withdrawn at the latest by January 1995.

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

## **Endorsement notice**

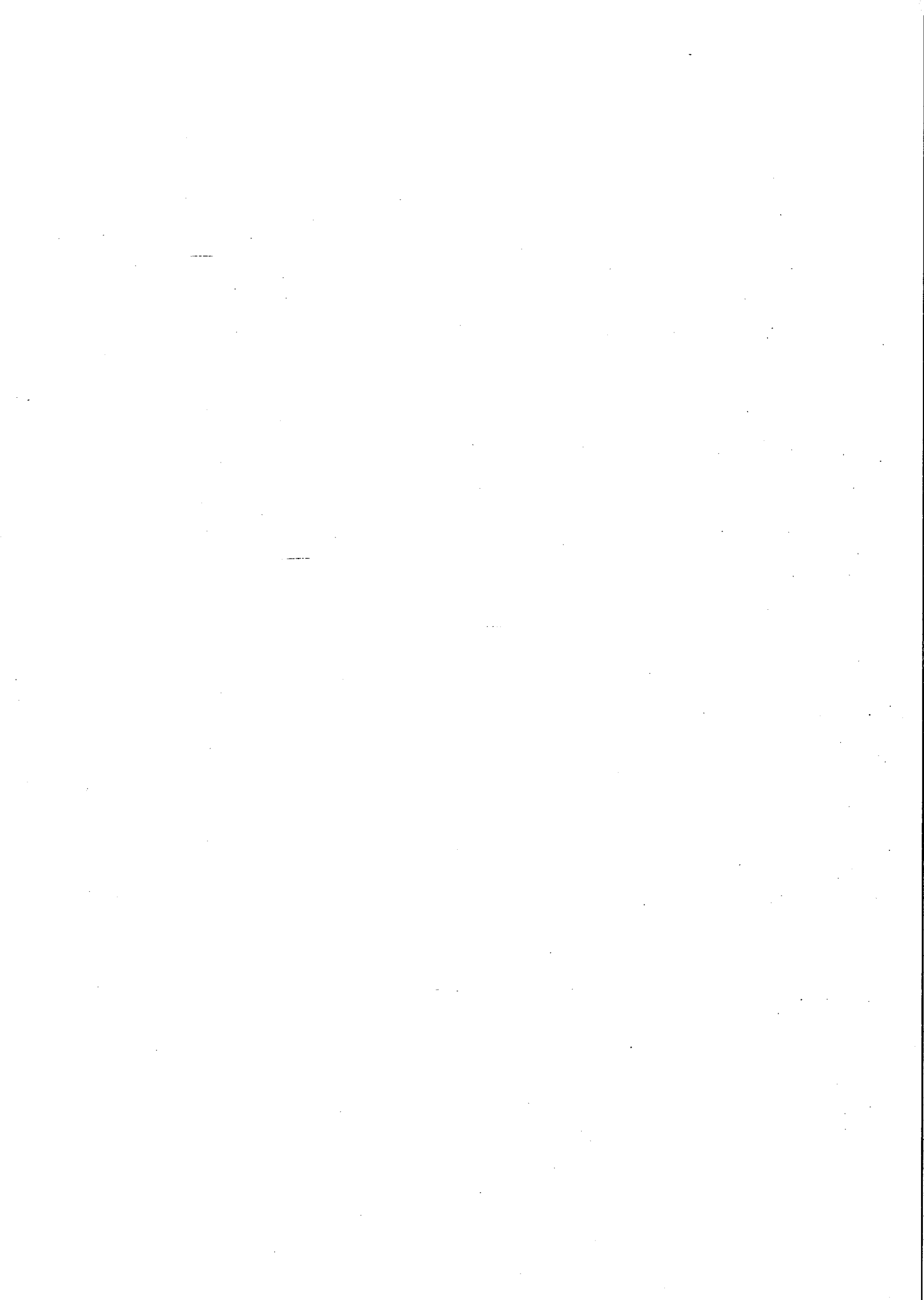
The text of the International Standard ISO 2009:1994 was approved by CEN as a European Standard without any modification.

NOTE: Normative references to international publications are listed in annex ZA (normative)

**Annex ZA (normative)**  
**Normative references to international publications**  
**with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
ISO 225	1983	Fasteners - Bolts, screws, studs-Symbols and designation of dimensions	EN 20225	1991
ISO 898-1	1988	Mechanical properties of fasteners - Part 1: Bolts, screws and studs	EN 20898-1	1991
ISO 6157-1	1988	Fasteners - Surface discontinuities - Part 1: Bolts, screws and studs for general requirements	EN 26157-1	1991
ISO 7721	1983	Countersunk head screws - Head configuration and gauging	EN 27721	1991
ISO 8839	1986	Mechanical properties of fasteners - Bolts, screws studs and nuts made of non-ferrous metals	EN 28839	1991



INTERNATIONAL  
STANDARD

**ISO**  
**2009**

Third edition  
1994-04-01

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**Slotted countersunk flat head screws  
(common head style) — Product grade A**

*Vis à métaux à tête fraisée fendue — Grade A*



Reference number  
ISO 2009:1994(E)

## **Foreword**

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 2009 was prepared by Technical Committee ISO/TC 2, *Fasteners*.

This third edition cancels and replaces the second edition (ISO 2009:1983), which has been technically revised.

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# Slotted countersunk flat head screws (common head style) — Product grade A

## 1 Scope

This International Standard specifies the characteristics of slotted countersunk flat head screws of product grade A and with threads from M1,6 to M10 inclusive.

If, in special cases, specifications other than those listed in this International Standard are required, they should be selected from existing International Standards, for example ISO 261, ISO 888, ISO 898-1, ISO 965-2 and ISO 3506.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 225:1983, *Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions.*

ISO 261:1973, *ISO general purpose metric screw threads — General plan.*

ISO 888:1976, *Bolts, screws and studs — Nominal lengths, and thread lengths for general purpose bolts.*

ISO 898-1:1988, *Mechanical properties of fasteners — Part 1: Bolts, screws and studs.*

ISO 965-2:1980, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose bolt and nut threads — Medium quality.*

ISO 3269:1988, *Fasteners — Acceptance inspection.*

ISO 3506:1979, *Corrosion-resistant stainless steel fasteners — Specifications.*

ISO 4042:1989, *Threaded components — Electroplated coatings.*

ISO 4759-1:1978, *Tolerances for fasteners — Part 1: Bolts, screws and nuts with thread diameters between 1,6 (inclusive) and 150 mm (inclusive) and product grades A, B and C.*

ISO 6157-1:1988, *Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements.*

ISO 7721:1983, *Countersunk head screws — Head configuration and gauging.*